

Grade Mill	#1 Freesheet	#2 Freesheet	#3 Freesheet	#3 Groundwood	#4 Freesheet	#4 Groundwood	#5 Groundwood
Burgo		Tecro Plus (95 ISO) (Sa) R4 Gloss (95 ISO) (Sa)(M) Respecta Web (95 ISO) (Sa) (M)		Uno Prime			Uno Web (71-78 ISO)
Catalyst				Advance (85-87) (M)		Ascent (82-84) (M) Pacificote (79-80) Electrabrite (75-76)	Electracote (71-72)
Evergreen			TruSpec3 (85)			TruSpec4 (81) (LG) TrueSpec4.5 (76)(LG)	TruSpec5 (72)
Kruger						Krukote 80 (80) Krukote 76 (76)	Krukote (70-72) Krukote Hi-Bulk (70)
ND Paper			Orion (86-88) (Sa)(M)	Vision (84-87)(V)		Escanaba (81-84) (M) Dependoweb (79-80)(M) Capri (75-76)	Consoweb HB(70-73) Consoweb (70-73)
Sappi	McCoy (96) (s) (m)	Opus (92) (D)(Sa)(M) Opus 30 (92)(D)(M) Opus PS (92)(D)(M)	Somerset (88) (Sa)(M)	Galerie Fine (92-99 ISO)(S)	Flo Web (82-83) (M)	Galerie Brite (83)	Galerie Lite (68-73 ISO) Galerie Lite Bulk (73-78 ISO) (M)
Stora Enso		Lumi Press Art (99 ISO) Lumi Press Silk (99 ISO)		NovaPress (85-93) (S)		StellaPress (87 ISO)	
UPM		Finesse (95)(S)(M)		Star (87-92) Star Silk (91-92) Valor (90-91)		Ultra Silk (82-87) Ultra (80-85) (M) Ultra Plus H (83-84)(Si) Ultra H (80-81) (Si)(Sa)	Cote (70-80) (Si) Cote Plus H (76) Cote H (70-72)(Si) Valor (76)
Verso		Sterling Ultra(88-90)(D)(M) Arbor Web Plus (88-90)(D)(M) Sterling Ultra Caliper (90)(M)	Influence (86-88)(SG)(M) Arbor Web(86-8)(SG)(M)	Velocity (85-87)		Balance (80) Liberty (82-84) (D)(M)	
Willamette Falls		Capistrano(92)(M) Nature Plus(92)(M)	Sonoma (86-88)(M) Nature Web (86-88)(M) reHarvest(82-84) (M)				
	All grades are gloss finish – other finishes indicated	(D) Dull (SG) Soft Gloss (LG) Low Glare (Sa) Satin (Si) Silk (M) Matte (V) Velvet	() Brightness level is for gloss finish				